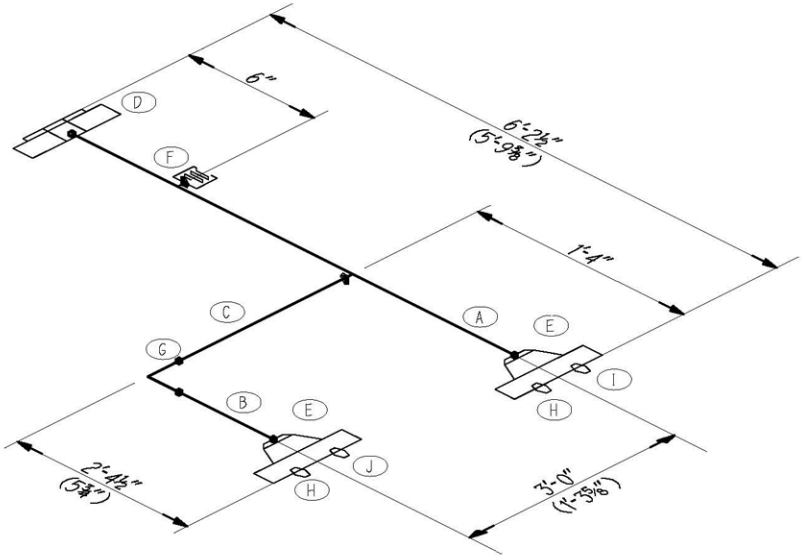
CUT	FIT	FAB	DIM	VISUAL	NDE	HYDRO	SHIP		www.ikcompipe.com



ITM	QTY	A53-B Pipe	
A	1	12" Std(.375) PE x BE	5'-9⅝"
B	1	12" Std(.375) BE x BE	5¾"
C	1	12" Std(.375) Stb-On on 12" Std x BE	<11 3/8> 1'-3⅝"
		SA105 Flanges	
D	1	12" 150# RF Slip-On Flange	
E	2	12" 150# FF Weld Neck	Sch 40
		A105 Fittings	
F	1	½" 3,000# TH Half Cplg	
		SA234-WPB Fittings	
G	1	12" 90 LR Elbow	Sch 40
		Miscellaneous	
H	2	12 inch RTJ Gasket	
I	12	Bolts for 12 inch 150#	
J	12	Bolts for 12" 150# FF	

WELDS	WELDERS

4 buttwelds

RT	MT	PWHT NONE	PIPE SPEC	SURF AREA 53.2 sq ft	JOB CODE	PAINT
PT	VISUAL	HYDRO	FAB CODE B31.3	INSUL	REF DRG 8050.07/1-L004003	REV. B

WELD PROC.

				DRN	
				DATE	2009-05-21
				CHK	JR
B	PER DESIGN CHANGE	MW		2009-07-20	APP
	REVISIONS	BY	CHK	DATE	2009-07-20

AMERICAN STEEL CO.
151 PICKERING DR.
EL DORADO, AR 71730

CLIENT

P.O.No. C1355-025199

PROJECT NATURAL GAS PIPING

SPOOL 1-NGVS-SP11

REV. B

SHEET 1 of 1

DIA-INS	WEIGHT
85.0	1053 lb

JOB No.	CONTROL No.
3998	58