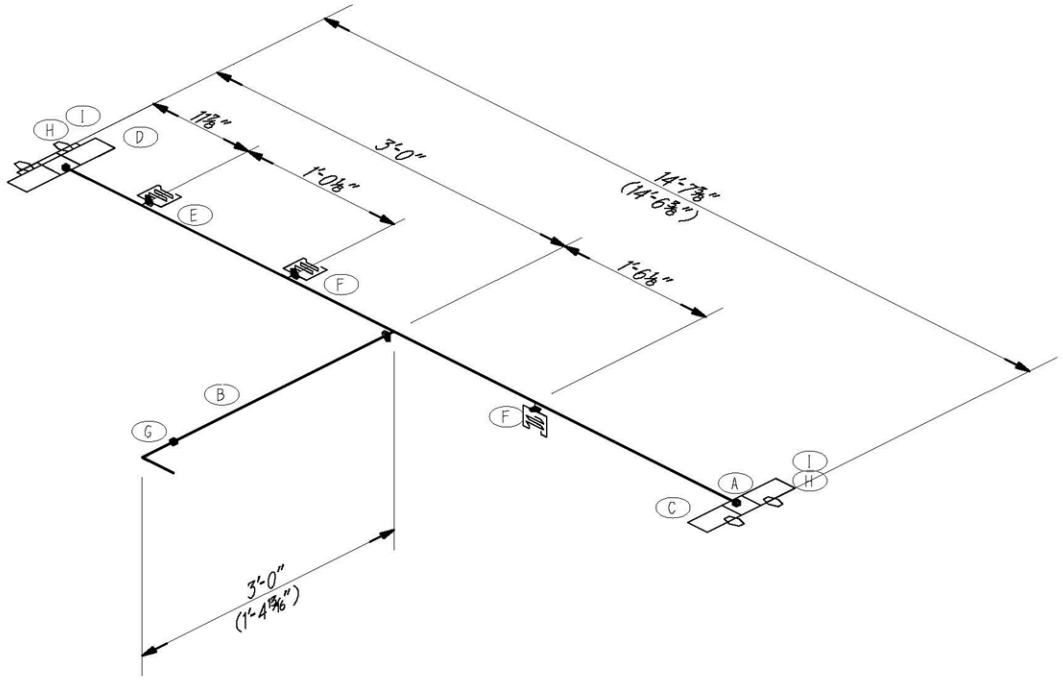
CUT	FIT	FAB	DIM	VISUAL	NDE	HYDRO	SHIP		www.fabcomplpe.com



ITM	QTY	A53-B Pipe	
A	1	12" Std(.375) PE x PE	14'-6⅜"
B	1	10" Sch 40(.365) Stb-On on 12" Std x BE	<1'-2 3/8> 1'-4⅜"
		SA105 Flanges	
C	1	12" 150# FF Slip-On Flange	
D	1	12" 150# RF Slip-On Flange	
		A105 Fittings	
E	1	2½" 3,000# TH Half Cplg	
F	2	½" 3,000# TH Half Cplg	
		SA234-WPB Fittings	
G	1	10" 90 LR Elbow	Sch 40
		Miscellaneous	
H	2	12 inch RTJ Gasket	
I	24	Bolts for 12 inch 150#	

WELDS	WELDERS		

RT	MT	PWHT NONE	PIPE SPEC	SURF AREA 71.4 sq ft	JOB CODE	PAINT
PT	VISUAL	HYDRO	FAB CODE B31.3	INSUL	REF DRG 8050.07/1-L004003	REV. A

1 buttwelds

WELD PROC.						
					DRN	
					DATE	2009-05-21
					CHK	JR
					APP	
REVISIONS		BY	CHK	DATE		2009-06-11

AMERICAN STEEL CO.
151 PICKERING DR.
EL DORADO, AR 71730

CLIENT

P.O.No. C1355-025199

PROJECT NATURAL GAS PIPING

SPOOL 1-NGVS-SP5 REV. 0 SHEET 1 of 1

DIA-INS	WEIGHT
61.0	1300 lb
JOB No.	CONTROL No.
3998	54